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RBW6305G26631-3G

Job Sheet 179800



Part No: RBW6305G26631-3G

Job Qty: 1 ea

Part Name: Main Gear Box Alignment Pins



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/21/18

Job Tracking No:

Due Date: 10/18/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6305G26631-3G Rev. 2 IPP Rev. A 18.05.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/18/18	10/18/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs	10/18/18	10/18/18	0.00	0.00	Small Fab-4		MLL DAS
120	QC	1 pcs	10/18/18	10/18/18	0.00	0.00	QC4		OCT 2 4 2018 68
130	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-FG	1 Ea	10/18/18	10/18/18	0.00	0.00	QC21		OCT 2 5 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1400-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6305G26631-3G-5 to RBW6305G26631-3G-9 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1400-E	Case	1 Ea (1 ea)	90-Start up Operation	5082820
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab	5089128
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	110-Small Fab	5021040
RBW6305G26631-3G-1	Pin	4 Ea (4 ea)	110-Small Fab	5084827
RBW6305G26631-3G-3	Handle	4 Ea (4 ea)	110-Small Fab	5084310
RBW6305G26631-3G-5	Placard	1 Ea (1 ea)	110-Small Fab	5084651
RBW6305G26631-3G-7	Bottom Foam	1 Ea (1 ea)	110-Small Fab	5082825
RBW6305G26631-3G-9	Top Foam	1 Ea (1 ea)	110-Small Fab	5082828

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1400-E	1	8	0
110-Small Fab	97524A032	4	799	0
	RB41011	1	734	0
	RBW6305G26631-3G-1	4	8	0
	RBW6305G26631-3G-3	4	8	0
	RBW6305G26631-3G-5	1	1	0
	RBW6305G26631-3G-7	1	4	0
	RBW6305G26631-3G-9	1	4	0



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Container No: S120929



Part: RBW6305G26631-3G

Job No: 179800

Serial No/Batch: S120929

Revision: 2

Inspector:

Exp Date:

Instructions:

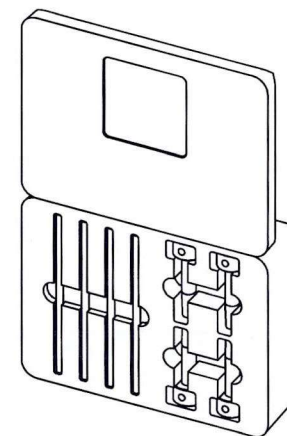
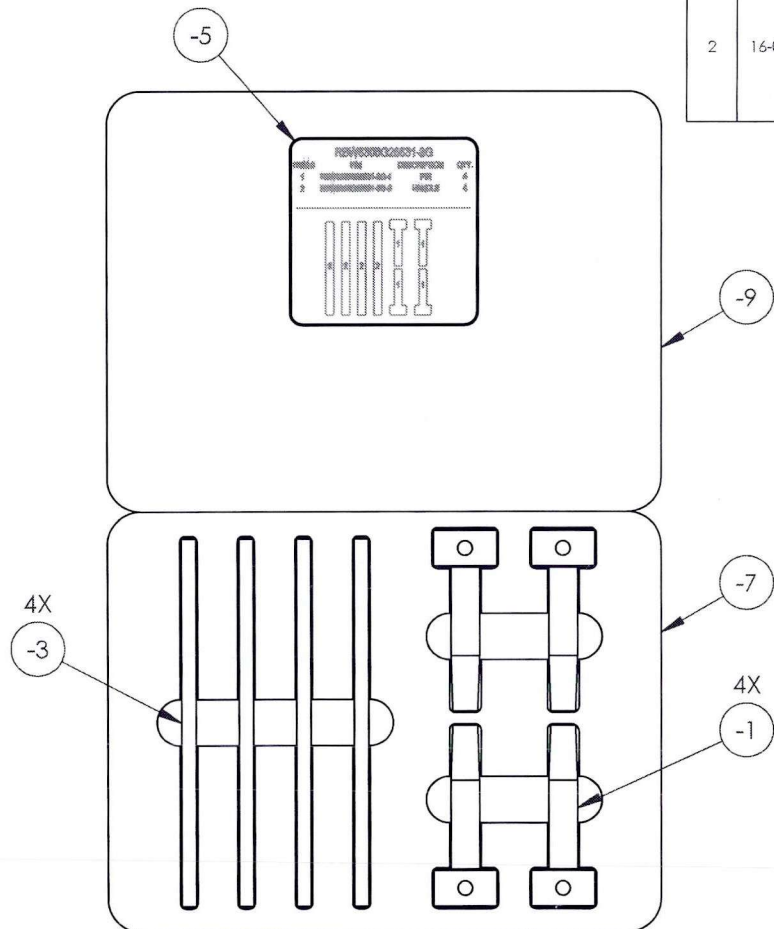
Date: 10/24/10

Part Specifications
Specifications could not be found.

Plex 10/23/18 3:49 PM dart.leclair.mathieu

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0156	CH'D TITLEBLOCK WAS RED BARN IS DART. -5 CH'D PART # S ON CARD WAS RBW6305G26631-3 IS RBW6305G2661-3G-1, WAS RBW6305G26631-3 IS RBW6305G26631-3G-3.	9/19/2014	DJN	RJC
2	16-0132	-1 CH'D DIM WAS (Ø1.375) IS Ø1.38, WAS 3.935 IS 3.94, WAS (.83) IS .83, WAS Ø.313 S.F. -3 THRU ALL IS Ø.3168/31.50 THRU ALL (S.F. -3), ADDED DIM 2X .03 X 45°. -3 CH'D DIM WAS (Ø.313) IS .31 (S.F. -1), CH'D FINISH WAS BLACK ANODIZE, IS BLACK OXIDE SPEC QMSI-4.2.2 B.O. REV D, CH'D MATERIAL WAS 1018 IS 1018/1020 CR. -5, -7, -9 CH'D DWG. TO SHEET METAL TOLERANCES. -5 DELETED TEXT HT. NOTES, CH'D DIM WAS (.06) IS .06 ADDED NOTE USE PDF. -7, -9 CH'D MATERIAL & VENDOR WAS Y20 BLACK, I.R. SPECIALTIES IS ETHAFOAM 220 BLACK, (CASE SOLUTIONS). -7 DELETED DIM'S 4X .37, 4X 1.44, 4X 3.15, 4X .68, 4X .85, 4X R.72, ADDED DIM'S 6X R.50, 4X .75, 4X 45°. CH'D DIM WAS 3.95 IS 3.92, WAS .37 IS .34, -9 DELETED DIM 4X R.45, ADDED DIM'S 4X .45, 4X 45°, 1.00, CH'D DIM'S WAS 4.03 IS 4.06, WAS 1.20 IS 1.17.	11/10/2016	RJC	JAG



NOTE:
REF. AGUSTA T/N: 3G6305G26631.

DART AEROSPACE	
TITLE MGB ALIGNMENT PINS	
DWG NO. RBW6305G26631-3G	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 1:4	DATE 5/30/2013
SHEET 1 OF 6	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	4	PIN	BRASS		2
			-3	4	HANDLE	1018/1020 CR	(MCMaster-CARR #8920K265) MODIFIED	3
			-5	1	PLACARD	PLASTIC		4
		B/O	-7	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.92 X 9.08 X 11.98 (CASE SOLUTIONS)	5
		B/O	-9	1	TOP FOAM	ETHAFOAM 220, BLACK	1.17 X 9.08 X 11.98 (CASE SOLUTIONS)	6
		B/O	-11	1	CASE	PLASTIC, BLACK	PELICAN #APP-1400-E	N/S
		B/O		1	PLACARD	ALUMINUM	RB41011	N/S